1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Supplier: HARCROS CHEMICALS, INC.
5200 Speaker Road
Kansas City, KS  66106-1095
913-321-3131

Transportation Emergency Telephone Number: 1-800-424-9300

Trade Name: Hydrochloric Acid (HCl) ≤ 45.00 %  All Grades

Synonyms:
• Muriatic Acid
• HCl Solution
• Aqueous hydrogen chloride

Product Use:
Process chemical, Metal cleaning, Water purification, Petroleum industry

2. HAZARDS IDENTIFICATION

**EMERGENCY OVERVIEW:**

Color: Colorless
Physical State: Liquid
Appearance: Clear
Odor: Irritating, Pungent, Sharp
Signal Word: Danger

**MAJOR HEALTH HAZARDS:** CAUSES BURNS TO THE RESPIRATORY TRACT, SKIN AND EYES. CAUSES PERMANENT EYE DAMAGE. DO NOT GET IN EYES, ON SKIN, OR ON CLOTHING.

**PHYSICAL HAZARDS:** May spatter or generate heat when mixed with water. Contact with metals may evolve flammable hydrogen gas.

**PRECAUTIONARY STATEMENTS:** Do not breathe vapor or mist. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Wash thoroughly after handling. Use only with adequate ventilation.
2. HAZARDS IDENTIFICATION

POTENTIAL HEALTH EFFECTS:

Inhalation: May cause irritation (possibly severe), chemical burns, and pulmonary edema.

Skin contact: May cause irritation (possibly severe) and chemical burns.

Eye contact: May cause irritation (possibly severe), chemical burns, eye damage, and blindness.

Ingestion: Not a likely route of exposure.

Target Organs Affected: Respiratory System, Skin, Eye

Chronic Effects: Repeated or prolonged exposure to dilute solutions may result in dermatitis. Discoloration of the teeth may occur as a result of long term exposure.

Interaction with Other Chemicals Which Enhance Toxicity: None known

Medical Conditions Aggravated by Exposure: None known

See Section 11: TOXICOLOGICAL INFORMATION

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Hazardous Component</th>
<th>Concentration (by weight %)</th>
<th>CAS - No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td>63 - 91</td>
<td>7732-18-5</td>
</tr>
<tr>
<td>Hydrogen chloride</td>
<td>9 - 36</td>
<td>7647-01-0</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

INHALATION: If adverse effects occur, remove to uncontaminated area. Give artificial respiration if not breathing. If breathing is difficult, oxygen should be administered by qualified personnel. If respiration or pulse has stopped, have a trained person administer basic life support (Cardio-Pulmonary Resuscitation and/or Automatic External Defibrillator) and CALL FOR EMERGENCY SERVICES IMMEDIATELY.

SKIN CONTACT: Immediately flush contaminated areas with water. Remove contaminated clothing, jewelry, and shoes immediately. Wash contaminated areas with soap and water. Thoroughly clean and dry contaminated clothing and shoes before reuse. GET MEDICAL ATTENTION IMMEDIATELY.

EYE CONTACT: Immediately flush eyes with a directed stream of water for at least 15 minutes, forcibly holding eyelids apart to ensure complete irrigation of all eye and lid tissues. Washing eyes within several seconds is essential to achieve maximum effectiveness. GET MEDICAL ATTENTION IMMEDIATELY.

INGESTION: Not a likely route of exposure.
4. FIRST AID MEASURES

5. FIRE-FIGHTING MEASURES

Fire Hazard: Negligible fire hazard.

Extinguishing Media: Use media appropriate for surrounding fire

Fire Fighting: Keep unnecessary people away, isolate hazard area and deny entry. Wear NIOSH approved positive-pressure self-contained breathing apparatus operated in pressure demand mode. Move container from fire area if it can be done without risk. Cool non-leaking containers with water. Avoid inhalation of material or combustion by-products. Stay upwind and keep out of low areas.

Sensitivity to Mechanical Impact: Not sensitive.

Sensitivity to Static Discharge: Not sensitive.

Flash point: Not flammable

Hazardous Combustion Products: Hydrogen chloride, Chlorine, Hydrogen gas

6. ACCIDENTAL RELEASE MEASURES

Occupational Release: Remove sources of ignition. Wear appropriate personal protective equipment recommended in Section 8 of the SDS. Stop leak if possible without personal risk. Consider evacuation of personnel located downwind if material is leaking. Shut off ventilation system if needed. Completely contain spilled material with dikes, sandbags, etc. Neutralize with soda ash or dilute caustic soda. Collect with appropriate absorbent and place into suitable container. Liquid material may be removed with a properly rated vacuum truck. Keep out of water supplies and sewers. This material is acidic and may lower the pH of the surface waters with low buffering capacity. Releases should be reported, if required, to appropriate agencies.

7. HANDLING AND STORAGE

Storage Conditions: Store and handle in accordance with all current regulations and standards. Store in rubber-lined steel, acid-resistant plastic or glass containers. Keep container tightly closed. Store in a cool, dry area. Store in a well-ventilated area. Keep away from heat, sparks and open flames. Keep separated from incompatible substances. Do not store in aluminum container or use aluminum fittings or transfer lines. Protect from physical damage. Dike and vent storage tanks.

Handling Procedures: Avoid breathing vapor or mist. Do not get in eyes, on skin, or on clothing. Wash thoroughly after handling. When mixing, slowly add to water to minimize heat generation and spattering.

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HARCCROS CHEMICALS, INC.
MSDS No.: 105099

7. HANDLING AND STORAGE

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

<table>
<thead>
<tr>
<th>Hazardous Component</th>
<th>CAS - No.</th>
<th>OSHA Final PEL TWA</th>
<th>OSHA Final PEL STEL</th>
<th>OSHA Final PEL Ceiling</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrogen chloride</td>
<td>7647-01-0</td>
<td>-----</td>
<td>-----</td>
<td>5 ppm, 7 mg/m³</td>
</tr>
</tbody>
</table>

Non-Regulatory Exposure Limit(s):
The Non-Regulatory OSHA limits shown in the table are the Vacated 1989 PEL's (vacated by 59 FR 35328, June 30, 1994).

<table>
<thead>
<tr>
<th>Hazardous Component</th>
<th>CAS - No.</th>
<th>ACGIH TWA</th>
<th>ACGIH STEL</th>
<th>ACGIH Ceiling</th>
<th>OSHA TWA (Vacated)</th>
<th>OSHA STEL (Vacated)</th>
<th>OSHA Ceiling (Vacated)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrogen chloride</td>
<td>7647-01-0</td>
<td>-----</td>
<td>-----</td>
<td>2 ppm</td>
<td>-----</td>
<td>-----</td>
<td>5 ppm, 7 mg/m³</td>
</tr>
</tbody>
</table>

ENGINEERING CONTROLS: Use closed systems when possible. Provide local exhaust ventilation where vapor or mist may be generated. Ensure compliance with applicable exposure limits.

PERSONAL PROTECTIVE EQUIPMENT:

Eye Protection: Wear chemical safety goggles with a face shield to protect against eye and skin contact when appropriate. Provide an emergency eye wash fountain and quick drench shower in the immediate work area.

Skin and Body Protection: Wear chemical resistant clothing and rubber boots when potential for contact with the material exists. Always place pants legs over boots.

Hand Protection: Wear appropriate chemical resistant gloves.

Protective Material Types: Nitric, Neoprene, Butyl rubber, Polyvinyl chloride (PVC), Responder®, Trelchem®, Tychem®

<table>
<thead>
<tr>
<th>Hazardous Component</th>
<th>Immediately Dangerous to Life/ Health (IDLH)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrogen chloride</td>
<td>50 ppm-IDLH</td>
</tr>
</tbody>
</table>

Respiratory Protection: A NIOSH approved full-face respirator equipped with acid gas cartridges (appropriate for hydrogen chloride) may be permissible under certain circumstances where airborne concentrations of hydrogen chloride are expected to exceed exposure limits, or when symptoms have been observed that are indicative of overexposure. When the level may be above the IDLH, use an SCBA or pressure-demand supplied air with an auxiliary self-contained escape pack. Pressure-demand SCBA (self-contained breathing apparatus) must be used when there is a potential for uncontrolled release or unknown concentrations. A respiratory protection program that meets 29 CFR 1910.134 must be followed whenever workplace conditions warrant use of a respirator.

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9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Liquid
Appearance: Clear
Color: Colorless
Odor: Irritating, Pungent, Sharp
Odor Threshold: 0.3 ppm (causes olfactory fatigue)
Molecular Weight: 36.46
Molecular Formula: HCl
Flash point: Not flammable
Boiling Point/Range: 140 - 221°F (60 - 105 °C)
Freezing Point/Range: -29 to 5 °F (-34 to -15 °C)
Vapor Pressure: 14.6 - 80 mmHg @ 20°C
Vapor Density (air=1): 1.3 @ 20°C
Specific Gravity (water=1): 1.05 - 1.18
Density: 8.75 – 9.83 lbs/gal
Water Solubility: 100%
pH: 2 (0.2% solution)
Vapour Pressure: 9 - 36% by volume
Evaporation Rate (ether=1): < 1.00 (butyl acetate=1)

10. STABILITY AND REACTIVITY

Reactivity/ Stability: Stable at normal temperatures and pressures.
Conditions to Avoid: Avoid heat, flames, sparks and other sources of ignition. Avoid contact with water. Will react with some metals forming flammable hydrogen gas. Hydrogen chloride may react with cyanide, forming lethal concentrations of hydrocyanic acid. Avoid contact with incompatible materials.
Incompatibilities/ Materials to Avoid: Metals, Alkalis, Oxidizing agents, Mercuric sulfate, Perchloric acid, Carnades of calcium, cesium, rubidium, Acrlylides of cesium and rubidium, Phosphides of calcium and uranium, Lithium silicate
Hazardous Decomposition Products: Chlorine, Hydrogen chloride, Hydrogen gas
Hazardous Polymerization: Will not occur

11. TOXICOLOGICAL INFORMATION

<table>
<thead>
<tr>
<th>Standard Draize (Eye):</th>
<th>rabbit-eye mild</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard Draize (Skin):</td>
<td>human-skin mild</td>
</tr>
</tbody>
</table>

TOXICITY DATA:

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11. TOXICOLOGICAL INFORMATION

<table>
<thead>
<tr>
<th>Hazardous Component</th>
<th>LD50 Oral</th>
<th>LC50 Inhalation</th>
<th>LD50 Dermal</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrogen chloride</td>
<td>700 mg/kg (Rat)</td>
<td>900 mg/kg (Rabbit)</td>
<td>3124 ppm (1 hr-Rat)</td>
</tr>
</tbody>
</table>

TOXICITY:
Inhalation will cause severe irritation and possible burns with coughing and choking. If inhaled deeply, edema and hemorrhage of the lungs may occur. Prolonged exposure may cause discoloration and/or erosion of teeth. Contact with eyes causes immediate severe irritation with possible burns, permanent visual impairment, or total loss of sight. Skin contact with this material may cause severe irritation and corrosion of tissue. Ingestion may cause immediate burns of the mouth, esophagus, and stomach. Ingestion may cause intense pain, nausea, vomiting, bleeding, circulatory collapse, shock and death.

CARCINOGENICITY: This product is not classified as a carcinogen by NTP, IARC or OSHA.

12. ECOLOGICAL INFORMATION

ECOTOXICITY DATA:
- LC50 Gambusia affinis: 232 mg/L 96 h
- LC50 goldfish: 178 mg/L (1 to 2 hour survival time)
- LC50 bluegill: 3.6 mg/L 48 h
- LC50 shrimp: 100 – 330 mg/L

FATE AND TRANSPORT:
- BIODEGRADATION: This material is inorganic and not subject to biodegradation.

PERSISTENCE: This material is believed not to persist in the environment. This material is believed to exist in the diassociation rate in the environment. If released to soil, hydrogen chloride will sink into the soil. The acid will dissolve some soil material in particular, anything with a carbonate base and will be somewhat neutralized. The remaining portion is thought to transport downward to the water table. If released to water, it dissociates almost completely and will be neutralized by natural alkalinity and carbon dioxide.

- BIOCONCENTRATION: This material is not expected to bioaccumulate in organisms.

ADDITIONAL ECOLOGICAL INFORMATION: This material has exhibited toxicity to terrestrial organisms. May decrease pH of waterways and adversely affect aquatic life.

13. DISPOSAL CONSIDERATIONS

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13. DISPOSAL CONSIDERATIONS
Reuse or reprocess, if possible. Dispose in accordance with all applicable regulations. May be subject to disposal regulations: U.S. EPA 40 CFR 261. Hazardous Waste Number(s): D002

14. TRANSPORT INFORMATION

U.S.DOT 49 CFR 172.101:

- PROPER SHIPPING NAME: Hydrochloric acid solution
- DOT UN NUMBER: UN1789
- HAZARD CLASS/ DIVISION: 8
- PACKING GROUP: II
- LABELING: 8
- REQUIREMENTS: RQ 5,000 Lbs. (Hydrochloric acid)

CANADIAN TRANSPORTATION OF DANGEROUS GOODS:

- SHIPPING NAME: Hydrochloric acid solution
- UN NUMBER: UN1789
- CLASS: 8
- PACKING/RISK GROUP: II

15. REGULATORY INFORMATION

U.S. REGULATIONS:

- OSHA REGULATORY STATUS:
  This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200) (US).

- CERCLA SECTIONS 102/103 HAZARDOUS SUBSTANCES (40 CFR 302.4):
  If a release is reportable under CERCLA section 103, notify the state emergency response commission and local emergency planning committee. In addition, notify the National Response Center at (800) 424-8802 or (202) 426-2675.

Print date: 2010-Feb-01
Hazardous Component | CERCLA Reportable Quantities: | EPCRA EXTREMELY HAZARDOUS SUBSTANCES (40 CFR 355.30):
--- | --- | ---
Hydrogen chloride | 5000 lb (final RQ) | If a release is reportable under EPCRA, notify the state emergency response commission and local emergency planning committee. If the TPQ is met, facilities are subject to reporting requirements under EPCRA Sections 311 and 312.

<table>
<thead>
<tr>
<th>Hazardous Component</th>
<th>EPCRA RQs</th>
<th>Threshold Planning Quantity (TPQs)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrogen chloride</td>
<td>5000 lb (EPCRA RQ) (liquid)</td>
<td>500 lb (TPQ) (gas only)</td>
</tr>
</tbody>
</table>

- **EPCRA SECTIONS 311/312 HAZARD CATEGORIES (40 CFR 370.21):**
  - Acute Health Hazard, Reactive Hazard

- **EPCRA SECTION 313 (40 CFR 372.65):**
  - The following chemicals are listed in 40 CFR 372.65 and may be subject to Community Right-to-Know Reporting requirements.

<table>
<thead>
<tr>
<th>Hazardous Component</th>
<th>Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrogen Chloride (Hydrochloric Acid)</td>
<td>Listed - Aerosol form only</td>
</tr>
</tbody>
</table>

- **OSHA PROCESS SAFETY (PSM) (29 CFR 1910.119):**
  - Not regulated

**NATIONAL INVENTORY STATUS**

- **U.S. INVENTORY STATUS (TSCA):** All components are listed or exempt
- **TSCA 12(b):** This product is not subject to export notification
- **CANADIAN DOMESTIC SUBSTANCE LIST (DSL/INDS):** All components are listed.

**STATE REGULATIONS**

<table>
<thead>
<tr>
<th>Hazardous Component</th>
<th>Hydrogen chloride</th>
</tr>
</thead>
<tbody>
<tr>
<td>California Proposition 65 Cancer WARNING:</td>
<td>Not Listed</td>
</tr>
<tr>
<td>California Proposition 65 CRT List - Male reproductive toxin:</td>
<td>Not Listed</td>
</tr>
<tr>
<td>California Proposition 65 CRT List - Female reproductive toxin:</td>
<td>Not Listed</td>
</tr>
<tr>
<td>Massachusetts Right to Know Hazardous Substance List</td>
<td>Listed</td>
</tr>
<tr>
<td>New Jersey Right to Know Hazardous Substance List</td>
<td>Listed</td>
</tr>
<tr>
<td>New Jersey Special Health Hazards Substance List</td>
<td>Corrosive</td>
</tr>
<tr>
<td>New Jersey - Environmental Hazardous Substance List</td>
<td>Listed</td>
</tr>
<tr>
<td>Pennsylvania Right to Know Special Hazardous Substances</td>
<td>Listed</td>
</tr>
<tr>
<td>Pennsylvania Right to Know Environmental Hazard List</td>
<td>Listed</td>
</tr>
<tr>
<td>Rhode Island Right to Know Hazardous Substance List</td>
<td>Listed</td>
</tr>
</tbody>
</table>

**CANADIAN REGULATIONS**

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16. OTHER INFORMATION

Disclaimer:
This information is intended solely for the use of individuals trained in the NFPA and/or HMIS systems.

HMIS: (SCALE 1-4) (Rated using National Fire Protection Association HMIS: Rating Instructions, 2nd Edition)
Health: 3 Flammability: 0 Reactivity: 1
NFPA 704 - Hazard Identification Ratings (SCALE 0-4)
Health: 3 Flammability: 0 Reactivity: 1

IMPORTANT:
The information provided in this Material Safety Data Sheet has been obtained from sources believed to be reliable. Hancros Chemicals, Inc. provides no warranties, either expressed or implied and assumes no responsibility for the accuracy or completeness of the data contained herein. This information is provided for your information, consideration and investigation. You should satisfy yourself that you have all current data relevant to your particular use. Hancros Chemicals, Inc. knows of no medical condition other than those noted on this Material Safety Data Sheet, which are generally considered aggrevated by exposure to this product.

OSHA Standard 29 CFR 1910.1200 requires that information be provided to employees regarding the hazards of chemicals by means of a hazard communication program including labeling, material safety data sheets, training and access to written records. We request that you, and it is your legal duty to, make all information in this Material Safety Data Sheet available to your employees.

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