Material Safety Data Sheet
INK OUT

1. Identification of the Substance/Preparation and the Company/Undertaking

Revision Date: 01-04-07
Substance or preparation trade name: INK OUT
Unique reference numbers(s): 056001
Company/undertaking name & address: Caled Industries, 26 Hanes Drive, Wayne, NJ 07470
Telephone: 1-800-652-2533
Emergency telephone number: 1-800-424-9300 Chemtrec

2. Hazardous Ingredients

<table>
<thead>
<tr>
<th>Substance:</th>
<th>Aprox. %</th>
<th>CAS #</th>
</tr>
</thead>
<tbody>
<tr>
<td>OSHA HAZ. COMBUSTIBLE</td>
<td>64742-88-7</td>
<td>20-30 Supplier TWA 100PPM</td>
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<tr>
<td>OSHA HAZ COMBUSTIBLE</td>
<td>64742-95-6</td>
<td>25-35 Supplier TWA 35 PPM</td>
</tr>
<tr>
<td>2-Butoxy Ethanol</td>
<td>111-76-2</td>
<td>10-15 OSHA (PEL) TWA 25</td>
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<tr>
<td>N-Amyl Acetate</td>
<td>628-63-7</td>
<td>10-15 ORAL LD 50</td>
</tr>
</tbody>
</table>

3. Hazards Identification

Health: 2  Flammability: 2  Reactivity: 0

4. First aid measures

Skin contact: Remove contaminated clothing. Flush with large amount of water. When irritation persists get medical attention.
Eyes contact: Will cause burns. Flush eyes with large amount of water. Get medical attention.
Ingestion: Not a normal route of entry. Dilute with water if conscious. Get medical attention.
Inhalation: Remove to fresh air. Apply artificial respiration if not breathing. Get medical attention.

5. Fire fighting measures

Suitable extinguishing media: Water, dry chemicals
Unsuitable extinguishing media: None known
Special hazards in fire: None known
Required special protective equipment. for fire-fighters: Wear Protective clothing and self contained breathing apparatus in confined areas.
6. Accidental release measures

Personal precautions: Wear safety goggles and gloves
Environmental precautions: None known
Methods for cleaning: Remove source of ignition and ventilate area. Flush area with water if locally permitted. Large spills should be collected into container and dispose of in accordance with federal, state or local regulations.

Handling and storage

Handling: Keep container closed. Avoid excessive contact with skin and eyes. Do not inhale mists or vapors.
Storage: Keep container closed away from open flame, heat and sparks. Do not freeze.

8. Exposure Controls

Engineering measures: None known
Control Parameters:
Personal protection equipment:
Eye protection: Safety glasses or safety shield. Eye wash station.
Hand protection: Neoprene gloves
Hygiene measures: If TLV are exceeded, use suitable organic vapor mask.

9. Physical and chemical properties

Appearance: Opaque white liquid
Odor: Banana oil
pH: 3.5 – 4.5
Boiling point: ND
Melting point: ND
Flashpoint: 101F
Explosive properties:
Vapor pressure: ND
Relative density: 0.850
Solubility: Form emulsion

10. Stability and reactivity

Conditions to avoid: None known
Materials to avoid: Strong oxidizing agents
Hazardous decomposition products:

Thermal decomposition may produce Carbon monoxide, Nitrous Oxide
11. Toxicological information

Acute toxicity:
Local effects
Excessive exposure may affect human health as follows:
  Skin contact: May cause skin de-fatting
  Eye contact: May cause skin irritation
  Inhalation:  Headache, dizziness, nausea and loss of consciousness. May be irritating
to nasal and lung membranes.
  Ingestion:   Vomiting, gastric upset and pain.

12. Ecological information

None known
Prevent entry to waterways and soil contamination.

13. Disposal Considerations

Contact local authorities for disposal regulations.

14. Transport information

Classification data:
  DOT:   Flammable liquid NOS, (contains amyl acetate) CLS 3, UN 1993 page 3
  UN:    Flammable liquid NOS, (contains amyl acetate) CLS 3, UN 1993 page 3,
         IMDG page 3345.

15. Regulatory information

Toxics Release Inventory SARA TITLE III, Section 313:

2-butoxy ethanol     CAS: 111-76-2
SARA TITLE III, section 311/312 listed as acute health and fire hazard. If this product become as waste
It would be ignitable waste D001. May contain trace of benzene (less than 30 PPM) an impurity which
Is known to state of California to be a carcinogen.

16. Other Information

Recommendations/restrictions:
Sources of key data used to compile:

NA= Not applicable    ND= No data available    NE= No establish    <=Less than    >= Greater than

We believe that the statements, Technical information and recommendation contained herein are reliable, but
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