### SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

<table>
<thead>
<tr>
<th>Product name</th>
<th>BOILERCARE 1604</th>
</tr>
</thead>
<tbody>
<tr>
<td>Other means of identification</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Recommended use</td>
<td>Water treatment chemical</td>
</tr>
<tr>
<td>Restrictions on use</td>
<td>Reserved for industrial and professional use.</td>
</tr>
<tr>
<td>Product dilution information</td>
<td>Product is sold ready to use.</td>
</tr>
</tbody>
</table>

**Company**

Ecolab Inc.
370 N. Wabasha Street
St. Paul, Minnesota USA 55102
1-800-352-5326

**Emergency telephone**

1-800-328-0026 (US/Canada), 1-651-222-5352 (outside US)

**Issuing date**

02/06/2015

### SECTION 2. HAZARDS IDENTIFICATION

**GHS Classification**

<table>
<thead>
<tr>
<th>Skin corrosion</th>
<th>Category 1A</th>
</tr>
</thead>
<tbody>
<tr>
<td>Serious eye damage</td>
<td>Category 1</td>
</tr>
</tbody>
</table>

**GHS Label element**

**Hazard pictograms**

![Hazard Pictogram]

**Signal Word**

Danger

**Hazard Statements**

Causes severe skin burns and eye damage.

**Precautionary Statements**

**Prevention:**

Wash skin thoroughly after handling. Wear protective gloves/ protective clothing/ eye protection/ face protection.

**Response:**

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/ physician. Wash contaminated clothing before reuse.

**Storage:**

Store locked up.

**Disposal:**

Dispose of contents/ container to an approved waste disposal plant.

**Other hazards**

None known.

### SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS
Pure substance/mixture : Mixture

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS-No.</th>
<th>Concentration (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>potassium hydroxide</td>
<td>1310-58-3</td>
<td>5 - 10</td>
</tr>
</tbody>
</table>

**SECTION 4. FIRST AID MEASURES**

**In case of eye contact** : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.

**In case of skin contact** : Wash off immediately with plenty of water for at least 15 minutes. Use a mild soap if available. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention immediately.

**If swallowed** : Rinse mouth with water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention immediately.

**If inhaled** : Remove to fresh air. Treat symptomatically. Get medical attention if symptoms occur.

**Protection of first-aiders** : If potential for exposure exists refer to Section 8 for specific personal protective equipment.

**Notes to physician** : Treat symptomatically.

**Most important symptoms and effects, both acute and delayed** : See Section 11 for more detailed information on health effects and symptoms.

**SECTION 5. FIRE-FIGHTING MEASURES**

**Suitable extinguishing media** : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

**Unsuitable extinguishing media** : None known.

**Specific hazards during fire fighting** : Not flammable or combustible.

**Hazardous combustion products** : Decomposition products may include the following materials:
- Carbon oxides
- Nitrogen oxides (NOx)
- Sulfur oxides
- Oxides of phosphorus

**Special protective equipment for fire-fighters** : Use personal protective equipment.

**Specific extinguishing methods** : Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. In the event of fire and/or explosion do not breathe fumes.

**SECTION 6. ACCIDENTAL RELEASE MEASURES**
SAFETY DATA SHEET

BOILERCARE 1604

Personal precautions, protective equipment and emergency procedures:

Ensure adequate ventilation. Keep people away from and upwind of spill/leak. Avoid inhalation, ingestion and contact with skin and eyes. When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Ensure clean-up is conducted by trained personnel only. Refer to protective measures listed in sections 7 and 8.

Environmental precautions:

Do not allow contact with soil, surface or ground water.

Methods and materials for containment and cleaning up:

Stop leak if safe to do so. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). For large spills, dike spilled material or otherwise contain material to ensure runoff does not reach a waterway.

SECTION 7. HANDLING AND STORAGE

Advice on safe handling:

Do not ingest. Do not get in eyes, on skin, or on clothing. Do not breathe dust/ fume/ gas/ mist/ vapors/ spray. Use only with adequate ventilation. Wash hands thoroughly after handling.

Conditions for safe storage:

Do not store near acids. Keep out of reach of children. Store in suitable labeled containers.

Storage temperature:

0 °C to 35 °C

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS-No.</th>
<th>Form of exposure</th>
<th>Permissible concentration</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>potassium hydroxide</td>
<td>1310-58-3</td>
<td>Ceiling</td>
<td>2 mg/m3</td>
<td>ACGIH</td>
</tr>
</tbody>
</table>

Engineering measures:

Effective exhaust ventilation system. Maintain air concentrations below occupational exposure standards.

Personal protective equipment

Eye protection:

Wear eye protection/ face protection.

Hand protection:

Wear the following personal protective equipment:

- Standard glove type.
- Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Skin protection:

Personal protective equipment comprising: suitable protective gloves, safety goggles and protective clothing

Respiratory protection:

When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

Hygiene measures:

Handle in accordance with good industrial hygiene and safety practice. Remove and wash contaminated clothing before re-use. Wash face, hands and any exposed skin thoroughly after handling.
Provide suitable facilities for quick drenching or flushing of the eyes and body in case of contact or splash hazard.

### SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>liquid</td>
</tr>
<tr>
<td>Color</td>
<td>dark brown</td>
</tr>
<tr>
<td>Odor</td>
<td>slight</td>
</tr>
<tr>
<td>pH</td>
<td>13.0, 100 %</td>
</tr>
<tr>
<td>Flash point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Initial boiling point and boiling</td>
<td>No data available</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>Upper explosion limit</td>
<td>No data available</td>
</tr>
<tr>
<td>Lower explosion limit</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative vapor density</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative density</td>
<td>1.11</td>
</tr>
<tr>
<td>Water solubility</td>
<td>No data available</td>
</tr>
<tr>
<td>Solubility in other solvents</td>
<td>No data available</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>No data available</td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Thermal decomposition</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Molecular weight</td>
<td>No data available</td>
</tr>
<tr>
<td>VOC</td>
<td>No data available</td>
</tr>
</tbody>
</table>

### SECTION 10. STABILITY AND REACTIVITY

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chemical stability</td>
<td>Stable under normal conditions.</td>
</tr>
<tr>
<td>Possibility of hazardous reactions</td>
<td>No dangerous reaction known under conditions of normal use.</td>
</tr>
<tr>
<td>Conditions to avoid</td>
<td>None known.</td>
</tr>
<tr>
<td>Incompatible materials</td>
<td>Acids</td>
</tr>
<tr>
<td></td>
<td>Metals</td>
</tr>
<tr>
<td></td>
<td>Organic materials</td>
</tr>
<tr>
<td></td>
<td>Bases</td>
</tr>
</tbody>
</table>
Hazardous decomposition products: Decomposition products may include the following materials:
- Carbon oxides
- Nitrogen oxides (NOx)
- Sulfur oxides
- Oxides of phosphorus

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure:
- Inhalation, Eye contact, Skin contact

Potential Health Effects

Eyes:
- Causes serious eye damage.

Skin:
- Causes severe skin burns.

Ingestion:
- Causes digestive tract burns.

Inhalation:
- May cause nose, throat, and lung irritation.

Chronic Exposure:
- Health injuries are not known or expected under normal use.

Experience with human exposure

Eye contact:
- Redness, Pain, Corrosion

Skin contact:
- Redness, Pain, Corrosion

Ingestion:
- Corrosion, Abdominal pain

Inhalation:
- Respiratory irritation, Cough

Toxicity

Acute oral toxicity:
- Acute toxicity estimate: > 5,000 mg/kg

Acute inhalation toxicity:
- No data available

Acute dermal toxicity:
- No data available

Skin corrosion/irritation:
- No data available

Serious eye damage/eye irritation:
- No data available

Respiratory or skin sensitization:
- Contains an ingredient that can cause asthmatic-like reactions in sulfite-sensitive individuals.

Carcinogenicity:
- No data available

Reproductive effects:
- No data available

Germ cell mutagenicity:
- No data available

Teratogenicity:
- No data available

STOT—single exposure:
- No data available

STOT—repeated exposure:
- No data available

Aspiration toxicity:
- No data available

SECTION 12. ECOLOGICAL INFORMATION
SAFETY DATA SHEET
BOILERCARE 1604

Ecotoxicity

Environmental Effects : This product has no known ecotoxicological effects.

Product

Toxicity to fish : No data available
Toxicity to daphnia and other aquatic invertebrates : No data available
Toxicity to algae : No data available

Ingredients

Toxicity to fish : potassium hydroxide
96 h LC50: 80 mg/l

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods : Where possible recycling is preferred to disposal or incineration. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of wastes in an approved waste disposal facility.

Disposal considerations : Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers. Dispose of in accordance with local, state, and federal regulations.


SECTION 14. TRANSPORT INFORMATION

The shipper/consignor/sender is responsible to ensure that the packaging, labeling, and markings are in compliance with the selected mode of transport.

Land transport (DOT)

UN number : 1824
Description of the goods : Sodium hydroxide solution
Class : 8
Packing group : II
Environmentally hazardous : no

Sea transport (IMDG/IMO)
SAFETY DATA SHEET

BOILERCARE 1604

UN number : 1824
Description of the goods : SODIUM HYDROXIDE SOLUTION
Class : 8
Packing group : II
Marine pollutant : no

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS-No.</th>
<th>Component RQ (lbs)</th>
<th>Calculated product RQ (lbs)</th>
</tr>
</thead>
<tbody>
<tr>
<td>potassium hydroxide</td>
<td>1310-58-3</td>
<td>1000</td>
<td>11364</td>
</tr>
</tbody>
</table>

SARA 304 Extremely Hazardous Substances Reportable Quantity
This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Acute Health Hazard

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

California Prop 65
This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

The ingredients of this product are reported in the following inventories:

United States TSCA Inventory : On TSCA Inventory

Canadian Domestic Substances List (DSL) : All components of this product are on the Canadian DSL.

Australia Inventory of Chemical Substances (AICS) : not determined

New Zealand. Inventory of Chemical Substances : not determined

Japan. ENCS - Existing and New Chemical Substances Inventory : not determined

Japan. ISHL - Inventory of Chemical Substances (METI) : not determined

Korea. Korean Existing Chemicals Inventory (KECI) : not determined

Philippines Inventory of Chemicals and Chemical Substances (PICCS) : not determined

China. Inventory of Existing Chemical Substances in China (IECSC) :
not determined

SECTION 16. OTHER INFORMATION

<table>
<thead>
<tr>
<th>NFPA</th>
<th>HMIS III</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flammability</td>
<td>HEALTH</td>
</tr>
<tr>
<td>Health</td>
<td>FLAMMABILITY</td>
</tr>
<tr>
<td>Special hazard</td>
<td>PHYSICAL HAZARD</td>
</tr>
</tbody>
</table>

0 = not significant, 1 = Slight, 2 = Moderate, 3 = High, 4 = Extreme, * = Chronic

Issuing date : 02/06/2015
Version : 1.0
Prepared by : Regulatory Affairs

REVISED INFORMATION: Significant changes to regulatory or health information for this revision is indicated by a bar in the left-hand margin of the SDS.

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.