MATERIAL SAFETY DATA SHEET: Trifecta Detergent with Nex-Solv

I. Identification
A. Product name: Trifecta Injection Detergent with Nex-Solv
B. Chemical name: N/A mixture
C. Case number: N/A mixture
D. Approved application: Dry cleaning detergent

II. Composition

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Isopropyl Alcohol (99%)</td>
<td>67-63-0</td>
<td>3 - 3.5%</td>
</tr>
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</table>

III. Occupational Control Procedures
A. Protective Equipment (type)
1. Eyes: Chemical type goggles, no contact lens
2. Skin: Chemical resistant gloves
3. Inhalation: none needed

IV. Emergency and First Aid Procedures
A. Eyes: Flush thoroughly with running water for several minutes. Get medical attention if irritation develops.
B. Skin: Wash exposed areas with large amounts of soap and water. Get medical attention if irritation develops.
C. Ingestion: Give 3 to 4 glasses of water. Do not induce vomiting. Get medical attention immediately.
D. Inhalation: Remove victim to fresh air. Get medical attention if symptoms persist.

V. Physiological Effects of Exposure
A. Acute:
1. Eyes: May cause slight eye irritation
2. Skin: Frequent or prolonged contact may irritate and cause dermatitis. Low order of toxicity.
B. Chronic: None known
C. Sensitization properties: None known

VI. Fire and Explosion Data
A. Flashpoint: Noncombustible
B. Extinguishing media: Use extinguishing media appropriate for surrounding fire
C. Special fire fighting procedures: Must wear NIOSH/MSHA approved respirators. Cool fire exposed containers with water spray.
D. Special precautions: none known

VII. Reactivity Data
A. Stability: Stable
B. Incompatibility: Strong oxidizing agents
C. Hazardous combustion or decomposition products: Carbon monoxide, Carbon dioxide, Nitrous oxides, Oxides of phosphorus.
D. Hazardous Polymerization: Will not occur

VIII. Physical and Chemical Properties
A. Boiling Point: 200 degrees Fahrenheit
B. Specific Gravity: 1.896
C. Evaporation Rate: 0.7
D. Appearance and Odor: Clear straw colored liquid with sweet odor
E. Freezing Point: 10 degrees Fahrenheit
F. Vapor Density: 0.5
G. Solubility in Water: soluble
H. pH: 7

IX. Environmental Protection
A. Waste disposal method: In accordance with local, state and federal regulations and consistent with good ecological practices.
B. Spills and leakage: Remove spill with absorbent material and transfer to a non-leaking container.

X. Regulatory Information
Department of Transportation Classification: 55

Important: The information presented herein, while not guaranteed, was prepared by competent technical personnel and is true to the best of our knowledge.

NO WARRANTY OR GUARANTRY, EXPRESSED OR IMPLIED, IS MADE REGARDING PERFORMANCE, STABILITY OR OTHERWISE.

While our technical personnel will be happy to respond to the safe handling and use procedures, safe handling and use remains the responsibility of the customer.

Prepared by: Safety Department
Emergency Phone Number: (800) 459-4491
Date Prepared: September 22, 2005