1. GENERAL INFORMATION

<table>
<thead>
<tr>
<th>TRADE NAME (COMMON NAME OR SYNONYM)</th>
<th>CHEMICAL NAME/DISCRIPITION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Collar &amp; Cuff Soil Buster</td>
<td>Environmentally Safe Multi Purpose Cleaner and Degreaser</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>C.A.S. NO.</th>
<th>N/A</th>
</tr>
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<table>
<thead>
<tr>
<th>CHEMICAL NAME/DESCRIPTION</th>
<th>Emergency telephone number:</th>
<th>Contract Number</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>ChemTel: 1-800-255-3924</td>
<td>MIS0003698</td>
</tr>
</tbody>
</table>

2. GHS Classification

Signal Word: Warning

H315 Irritant

Skin: Category 3

Eyes: Category 3

HAZARD IDENTIFICATION

HAZARD DATA RATING: 1 – Health, 3 – Fire, 0 – Reactivity
0 = Minimal, 1 = Slight, 2 = Moderate, 3 = Serious, 4 = Sever

GHS Hazard Statements

H303: May be harmful if Swallowed
H313: May be harmful in contact with skin
H320: Causes eye irritation
H371: May cause danger to organs
H402: Harmful to aquatic life

GHS Precautionary Statements

P102: Keep out of the reach of children
P103: Read label before use
P262: Do not get in eyes, on skin or clothing
P273: Avoid release to the environment
P301+P312: IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
P302+P352: IF ON SKIN: Wash with soap and water
P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing.
P332+P313: If skin irritation occurs: Get medical advice/attention

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>MATERIAL OR COMPONENT/C.A.S. WT. %</th>
</tr>
</thead>
<tbody>
<tr>
<td>CHEMICAL NAME</td>
</tr>
<tr>
<td>----------------</td>
</tr>
<tr>
<td>D-Limonene</td>
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</tbody>
</table>
4. FIRST AID MEASURES

**Eyes:** Hold the eyelids apart and flush the eye gently with large amounts of water for at least 15 minutes.

**Skin:** Flush skin with cool water. Wash the exposed area with plenty of soap and water.

**Inhalation:** Remove individual to fresh air and get immediate medical attention. If breathing is difficult, give oxygen. If breathing stops, give artificial respiration.

**Ingestion:** Have person drink a glass of water immediately if able to swallow. Get medical attention immediately. Do Not INDUCE VOMITING unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person.

5. EFFECTS OF OVEREXPOSURE

**Acute:** Skin: Prolonged contact may defat skin leading to irritation and dermatitis. Eyes: Causes irritation, loss on netural lubrication.

**Chronic:** Skin: repeated or prolonged skin contact would be expected to cause drying, cracking and inflammation of the skin. (dermatitis)

6. FIRE-FIGHTING MEASURES

**SPECIAL FIRE HAZARDS:** Use extinguishing media suitable for the surrounding fire.

**FIRE FIGHTING METHODS:** Use CO2 Foam or Dry Chemical

**FLASH POINT:** UNK

**FLAMMABLE LIMITS – LOWER:** UNK  **UPPER:** UNK

7. ACCIDENTAL RELEASE MEASURES

**Personal precautions, protective equipment and emergency procedures**

Ensure adequate ventilation. Keep people away from and upwind of spill/leak. Avoid inhalation, ingestion and contact with skin and eyes. When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Ensure clean-up is conducted by trained personnel only. Refer to protective measures listed in sections 7 and 8.

**Environmental precautions**

Do not allow contact with soil, surface or ground water.

**Methods and materials for containment and cleaning up**

Stop leak if safe to do so. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local/national regulations (see section 13).

Flush away traces with water. For large spills, dike spilled material or otherwise contain material to ensure runoff does not reach a waterway.

8. HANDLING AND STORAGE

**NORMAL HANDLING**

Use smallest amounts possible in designated areas with adequate ventilation. Keep containers closed when not in use. Empty containers may contain hazardous residue. Avoid generating mists. Transfer solutions using equipment which is corrosion resistant. Cautiously transfer into sturdy containers made of compatible materials. Never return contaminated material to its original container. Never add water to solution, always add solution to water and provide agitation.

**STORAGE**

Store in a cool, dry, well-ventilated area. Keep containers tightly closed when not in use. Protect from damage. Store away from incompatible materials. Avoid freezing.
8. Exposure Control/Personal Protective Equipment

RESPIRATORY PROTECTION: n/a
EYES AND FACE: Splashproof glasses recommended
HANDS, ARMS AND BODY: Rubber gloves recommended
OTHER CLOTHING AND EQUIPMENT: n/a

9. Physical Properties

<table>
<thead>
<tr>
<th>MATERIAL IS (AT NORMAL CONDITIONS):</th>
<th>APPEARANCE AND ODOR</th>
</tr>
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<tbody>
<tr>
<td>Liquid</td>
<td>Opaque liquid with Slight Citrus odor</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>BOILING POINT</th>
<th>MELTING POINT</th>
<th>SPECIFIC GRAVITY (H₂O = 1)</th>
<th>VAPOR DENSITY (AIR = 1)</th>
</tr>
</thead>
<tbody>
<tr>
<td>180 degrees</td>
<td>NA</td>
<td>.885</td>
<td>0.012</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>SOLUBILITY IN WATER (% by Weight)</th>
<th>pH</th>
<th>VAPOR PRESSURE (mm Hg at 20°C)</th>
<th>% VOLATILES BY VOLUME (At 20°C)</th>
</tr>
</thead>
<tbody>
<tr>
<td>100%</td>
<td>1% = 6.5 to 7.5</td>
<td>N/A</td>
<td>0</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>EVAPORATION RATE</th>
<th>% VOLATILES BY VOLUME (At 20°C)</th>
</tr>
</thead>
<tbody>
<tr>
<td>&lt;1 (Ether = 1)</td>
<td>0</td>
</tr>
</tbody>
</table>

10. Stability & Reactivity

STABILITY: Stable   INCOMPATIBILITY: None   HAZARDOUS DECOMPOSITION PRODUCTS: None

HAZARDOUS POLYMERIZATION: None   CONDITIONS TO AVOID: None Known

11. TOXICOLOGICAL INFORMATION

INFORMATION ON LIKELY ROUTES OF EXPOSURE: Inhalation, Eye contact, Skin contact

Potential Health Effects

Eyes: Causes irritation, loss of natural lubrication. Skin: Causes skin irritation Ingestion: May be harmful if swallowed Inhalation: Under normal conditions, vapor level will be too low to present inhalation hazard.

Experience with human exposure

Eyes: Flush eyes immediately with plenty of cool running water. Remove contact lenses. Continue flushing for 15 minutes holding eye lids open.
Skin: Flush skin with plenty of cool running water. Wash thoroughly with soap and water.
If Swallowed: Rinse mouth; then drink 1 or 2 large glasses of water. Do not induce vomiting. Never give anything by mouth to an unconscious person.
If Inhaled: Move immediately to fresh air; If breathing is difficult, administer oxygen.

12. Ecological and Aquatic Toxicity

BIODEGRADABILITY/AQUATIC TOXICITY: No know Aquatic Toxicity or Ecotoxicological effects.
OCTANOL/WATER PARTITION COEFFICIENT: n/a
EPA HAZARDOUS SUBSTANCE? No   IF SO, REPORTABLE QUANITITY: 40 CFR 116-117

13. Disposal

WASTE DISPOSAL METHODS (DISPOSER MUST COMPLY WITH FEDERAL, STATE AND LOCAL DISPOSAL OR DISCHARGE LAWS.)
Dispose of waste material at an approved waste treatment/disposal facility in accordance with applicable regulations. Do not dispose of with normal garbage or to sewer systems.

14. **Transportation**

D.O.T. CLASSIFICATION: Not Regulated by D.O.T.

15. **Regulatory**

**EPCRA- Emergency Planing and Community Right-to-Know**

CERCLA Reportable Quantity: This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity: This material does not contain any components with a section 304 EHS RQ.

**SECTION 313 (Specific toxic chemical listings):** None of the ingredients is listed.

**TSCA (Toxic Substances Control Act):** All chemical substances in this product are included on or exempted from listing on the TSCA Inventory of Chemical Substances.

16. **Other**

<table>
<thead>
<tr>
<th></th>
<th>NFPA</th>
<th>HMIS</th>
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<tbody>
<tr>
<td>HEALTH</td>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>FLAMMABILITY</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>REACTIVITY</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>SPECIAL HAZARDS</td>
<td></td>
<td></td>
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<tr>
<td>PROTECTIVE EQUIPMENT</td>
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**ROYAL CUSTOM PRODUCT CODE(S):** RP-3507-G