ICM PRODUCTS INC.
MATERIAL SAFETY DATA SHEET
Material Name: ICM SF 1.0
Emergency Telephone No: (800) 424-9300

GENERAL INFORMATION
Manufacturer's Name: ICM Products Inc.
Address: 805 Wolfe Ave., Cassopolis, MI 49031
Date prepared: December 31, 2013
Trade Name: ICM SF 1.0
Chemical Family: Silicone
CAS Number: 000107517
INCI Name: Octamethyl Trisiloxane

Health (NFPA): 1  Flammability (NFPA): 3  Reactivity (NFPA): 0

HAZARDOUS INGREDIENTS
This material contains no ingredients, which are known to ICM Products Inc. to be hazardous unless listed below.

<table>
<thead>
<tr>
<th>CAS Number</th>
<th>Ingredients</th>
<th>Wt %</th>
<th>Exposure Limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>000107517</td>
<td>Octamethyltrisiloxane</td>
<td>&gt;60</td>
<td>TWA 200 ppm</td>
</tr>
</tbody>
</table>

PHYSICAL DATA
Boiling Point, NA
Solubility in Water Not Determined
Specific Gravity at 25 °C - 0.82
Vapor Pressure, - NA
Vapor Density, (Air=1) - NA

Volatile, Not Determined
Appearance at 25 °C - Liquid
Odor - Very Little Odor
Flash Point, PMCC, °F 94

FIRE AND EXPLOSION HAZARD DATA
Flash Point: PMCC 94° F
Flammable Limits in Air, % by Volume: Unknown
Lower: Undetermined
Upper: Undetermined

Extinguishing Media: Use Carbon Dioxide or Dry Chemical on small fires. Use foam (alcohol, polymer or ordinary) and water spray for large fires. Special Fire Fighting Procedures: Self-contained breathing apparatus and protective clothing should be worn in fighting fires involving chemicals. Unusual Fire and Explosion Hazards: Static electricity is not expected to build up, and product is not sensitive to static.

HEALTH HAZARD DATA
Threshold Limit Value: See Hazardous Ingredients Section
Effects of overexposure: Contact with skin or eyes may cause temporary irritation. Inhalation for short exposures of less than 8 hours should not cause injury. Oral contact from the fingers to the mouth should not injury. Swallowing large amounts may cause digestive discomfort.

Emergency and First Aid Procedures: Flush eyes with copious amounts of water for a minimum of 15 minutes. Wash contacted skin areas with soap and water. If irritation develops, consult a physician. Soaked clothing should be changed.
REACTIVITY DATA
Stability: Stable [X]  Unstable [ ]
Incompatibilities: (Materials to Avoid) Strong oxidizing material can cause a reaction.
Hazardous Decomposition Products: Silicon dioxide, carbon oxides, trace amounts of formaldehyde may form when heated above 300 °F
Hazardous Polymerization: May occur [ ]  Will not occur [X]
Conditions to Avoid: See above statements.

SPILL, LEAK AND DISPOSAL PROCEDURES
Action to take for spills: (Use appropriate Safety Equipment) Use absorbent material to collect and contain for disposal. Contain large spills and pump into a suitable tank. Wash area with suitable detergent and thoroughly rinse.
Disposal Method: All Local, State and Federal Regulations concerning health and pollution should be reviewed to determine approved disposal procedures.

SPECIAL HANDLING INFORMATION
Ventilation:
1. Local Exhaust: Recommended
2. Mechanical (general): Recommended
3. Respiratory Protection (type): Canister for organic vapors (i.e. type GMA from Mine Safety Appliance Co.)
Protective Clothing: Clean, body-covering clothing.
Eye Protection: Safety glasses.
Other Protective Equipment: Eye Fountain and Safety Shower in work area

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE
Keep container closed and stored away from heat, sparks and open flame

TRANSPORT INFORMATION
Proper Shipping Name: Flammable Liquid N.O.S.
Hazard Technical Name: Polydimethilsiloxane
Hazard Class: 3
UN/NA Number: UN 1993
Packing Group: III

EPA SARA Title III Chemical Listings:
Section 302 Extremely Hazardous Substances: None
Section 304 CERCLA Hazardous Substances: None
Section 312 Hazard Class: Acute: YES  Chronic: NO  Fire: YES  Pressure: NO  Reactive: NO
Section 313 Toxic Chemicals: None present or none present in regulated quantities.

Supplemental State Compliance Information
NEW JERSEY & PENNSYLVANIA:  CAS Number  Ingredients
000107517  Octamethilsiloxane
California Prop. 65:  None as determined by latest analytical methods
TSCA Registered: All components of this product are registered in the TSCA Inventory.

These data are offered in good faith as typical values and not as a Product Specification. No warranty, either expressed or implied, is hereby made. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable; however, each user should review these recommendations in the specific context of intended use and determine whether they are appropriate.